ABSTRACT

A polyhydroxyalkanoate copolymer comprises one kind of unit of

- 5 $-[OCH((CH_2)_x-SOC_6H_5R)CH_2CO]-$ (n=1-7) (1) (wherein R is any one of H, halogen, CN, NO₂, COOR', SO₂R'' (R' is any one of H, Na, K, CH₃ and C₂H₅; R'' is any one of OH, ONa, OK, halogen, OCH₃ and OC₂H₅), CH₃, C₂H₅, C₃H₇, (CH₃)₂-CH and (CH₃)₃-C) and
- 10 $-[OCH((CH_2)_x-SO_2C_6H_5R)CH_2CO]-$ (n=1-7) (2) (wherein R is any one of H, halogen, CN, NO₂, COO R', SO_2R'' (R' is any one of H, Na, K, CH₃ and C_2H_5 ; R'' is any one of OH, ONa, OK, halogen, OCH₃ and OC₂H₅), CH_3 , C_2H_5 , C_3H_7 , $(CH_3)_2$ -CH and $(CH_3)_3$ -C)
- 15 and at least one unit of chemical formulae (3) to (6):
 - -[OCH((CH₂)_m-Rz)CH₂CO]- (n=1-8) (3) (wherein Rz comprises a residue having either a phenyl structure or a thienyl structure),
- 20 $-[OCH((CH_2)_k-C_6H_{11}Ra)CH_2CO]-$ (n=1-8) (4) (wherein R_a is any one of H, CN, NO_2 , halogen, CH_3 , C_2H_5 , C_3H_7 , CF_3 , C_2F_5 and C_3F_7)
 - $-[OCH((CH_2)_n-CH=CH_2)CH_2CO]-(n=1-8)$ (5), and
 - $-[OCH((CH_2)_n-COORb)CH_2CO]-(n=1-8)$ (6)
- 25 (wherein R_b is any one of H, Na and K).